

**Step #1**

(See figure 1) Lay chain out behind the tire.

**Step #2**

(See figure 2A & 2B) Attach rope to both side chains next to the fasteners

**Step #3**

(See figure 3) Put rope over the tire between the lugs.

**Step #4**

(See figure 4A & 4B) Drive machine forward pulling chain onto the tire

**Step #5**

(See figure 5A & 5B) Continue driving the chain onto the tire until the ends either meet or overlap

**Step #6**

(See figure 5B & 5C) If the chain ends overlap you will need to cut the chain down for a proper fit.

**Step #7**

(See figure 6A – 6F) Using a felt pin or paint, mark the links that will need to be cut to remove the excess amount of chain

**NOTE; If your diamond pattern chain has rings on the fastener end of the chain be sure to mark and remove the rings as well (See figure 7A & 7B)**

**Step #8**

(See figure 8A – 10) Remove the chain from the tire to make your cuts and remove the excess chain and repeat steps 1 - 4

**Step #9**

(See figure 11A – 11C) After cutting off excess chain and remounting, use the provided pin coupler shackles and hook the center pattern together

**Step #10**

(See figure 12) Pound roll pins through the pin coupler shackles to hold them in place

**Step #11**

(See figure 13A & 13B) After securing the center pattern move to the inside of the tire and secure the inside fastener taking out as much slack in the chain as possible

**Step #12**

(See figure 14A & 14B) After securing the inside fastener move to the outside of the tire and secure the outside fastener taking out as much slack in the chain as possible

**Step #13**

(See figure 15) After securing your center patterns and side chain fasteners, begin taking out the remaining slack in the chain by pulling the pull chain as tight as possible

**Step #14**

(See **figure 16A & 16B**) After pulling the slack out of the pull chain fasten it down properly with the pull chain fastener.

**Step #15**

(See **figure 17**) You may now cut the excess pull chain off or wrap it (**figure 17**) and secure the chain with the provided shackle (**figure 18**)

**REMEMBER to check the chains tightness frequently and repeat steps 13 – 15 as often as needed**

























